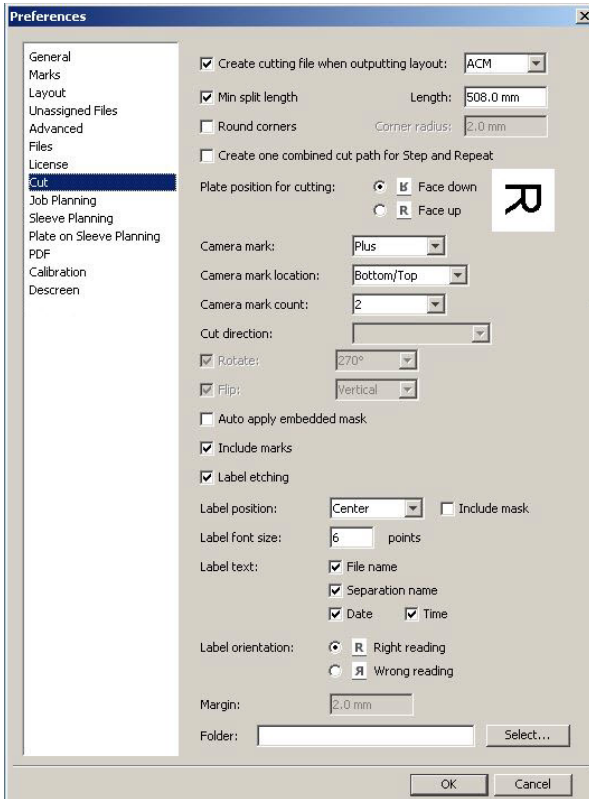# 3. Create a face-down ACM cutting file with a label

Set the Cut Preferences

1. Set the **Cut** Preferences as shown:

2. Keep the default **Min Split Length**. The **Lesson 3** files are larger than 508 mm (20 in.).

Create the layout

1. Open the **Lesson_3.cta** file.
    Notice that this file has a Landscape view, which is why you set the **Camera mark location** to **Left/Right**.
2. Output the layout.

View the results

1. View the HTML cut file.
    Notice that the separations larger than 508 mm (20 in.) were cut and the labels were written.
2. Preview the output 1-bit TIFF.