TIFF Assembler Plus 4x—Using ACM files with Zund cutting tables

The Zund Cut Center software requires the following workaround for using ACM cutting files generated in TIFF Assembler Plus

1. Open the ACM file in the Zund software.
   The file displays the following layers:
   - **Register**—camera marks
   - **Tool 1**—labels
   - **Tool 2**—cut lines
2. In the **Tool 1** layer, set the cut method to **Draw**, for drawing the label.
3. In the **Tool 2** layer, set the cut method to **Thru-cut**, for cutting the plate.
   The following layers should now be displayed:
   - **Register** layer
   - **Draw** layer
   - **Thru-cut** layer

You can now label and cut the plate on the Zund cutting table.