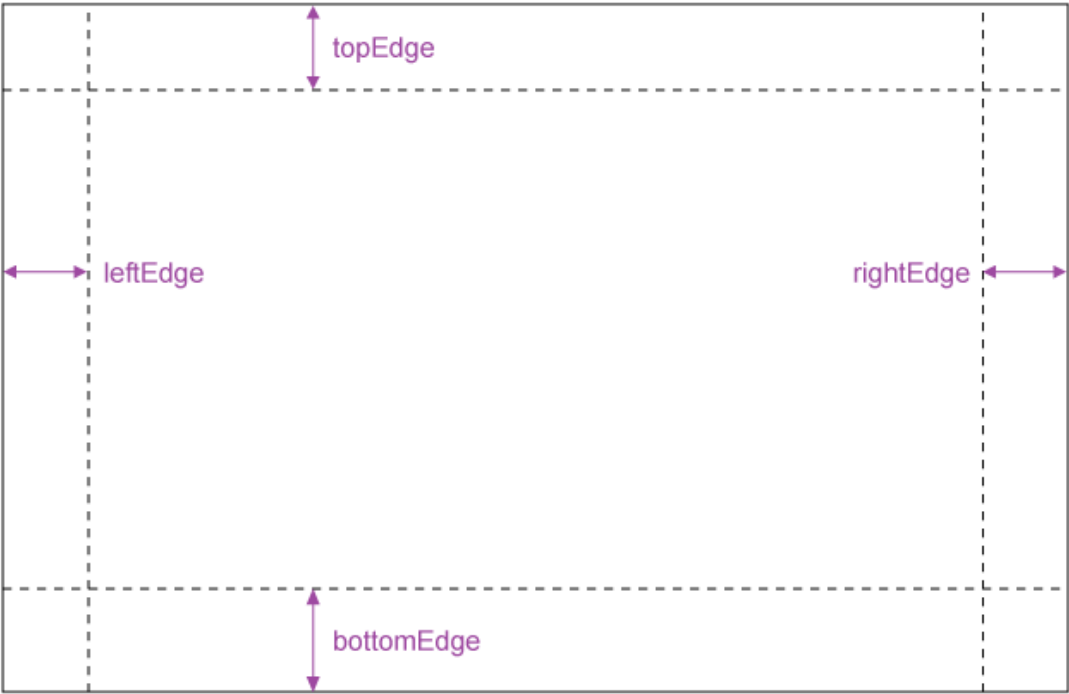


Web growth profile illustration



Leading edge of plate