Activity 1: Create a ganged job with an AutoGang preset

AutoGang presets

AutoGang presets apply specific settings and optimization priorities.

Marks will be added automatically by the Marks Rule that you created in Module 4, Activity 4: Work with JDF jobs.

Creating an AutoGang preset

1. Select **Resources** > **AutoGang Presets**.
2. Click **[+]** to add a new preset.
   The **AutoGang Setting** dialog box opens.
3. In the **AutoGang Preset** box, type a name for the preset.
   In this case, type `My Company`.
4. In the **Media** list, select **PressSheetSize**.
5. In the **Stock** list, select **30 in × 40 in** (A0).
6. In the left **Press Sheet Margins** box, change the value to `0.25` (6.35 mm). In the right **Press Sheet Margins** box, change the value to `0.175` (4.5 mm).
7. In the **Work Style** list, select **Sheetwise** if it isn't already selected.
8. In the **Step Direction** area, select **Horizontal**.
9. Ensure the **Allow Rotation** check box is not selected.
10. Click **OK**.
11. Click **Done**.

Creating an AutoGanged job

1. Switch to the **Press Runs** view.
2. In the **Media** list, double-click **Press Sheet Size**.
3. In the **Stock** list, double-click **30 in × 40 in** (**700 mm × 1000 mm**).
4. Locate these files and drag them to the **Files** pane:
   - `ChysisPostcard.pdf`
   - `Flyer2pg_Spa.pdf`
   - `OrchidBusinessCard3.pdf`
5. Click the **AutoGang** ![icon] icon on the workspace toolbar, or select **Job** > **AutoGang**.
6. Choose to gang all three files by selecting the check boxes.
7. Enter the following quantities:
   - For `ChysisPostcard.pdf: 1000`
   - For `Flyer2pg_Spa.pdf: 500`
   - For `OrchidBusinessCard3.pdf: 2500`
8. Click **Gang**.
   The ganged layout is automatically created. If you're happy with the layout, you can print it.
   Or, you can use the **Step & Repeat** tool to add to the layout. You can redo the layout by changing or editing the preset that you used.

9. Save and print the job.