

Activity 2: Create a multi-web layout

Multi-web layouts

You can create a web press run with any number of webs, and then insert, delete, move, or copy webs as needed. Webs provide flexible options for working with sections:

- When you duplicate a web that contains an imposition section, the imposition is duplicated, and the page numbering is auto-updated across all the webs.
- You can also number or renumber the pages on each web individually.
- The pages for one product section can be laid out across all the webs in a press run.
- The printed press sheets that are cut from the web rolls can be placed on top of each other and folded to form a single signature.
- Each web in a press run can be shared by multiple sections.

Creating a multi-web layout

1. Switch to **Press Runs** view and start a new job.
2. In the **Products** pane, select the Part.
3. Make the following selections in the **Part Properties** pane:
 - a. In **Planned Page Count**, type 16.
 - b. For **Binding Style**, select **Saddle-Stitched**.
 - c. For the **Largest Section**, select **16pp**.
 - d. For **Media**, select **Press Sheet Size**.
 - e. For **Press Type**, select **Web**.
4. In the **Products** pane, select the new **Section**.
5. In the **Section Properties** pane, make the following selections:
 - a. From the **Fold Pattern** list, select **JDF-F16-7**.
 - b. For the **Fold Flip**, select **Yes**.
 - c. For the **Fold Rotation**, select **180**.
 - d. Set all trims to 0.25 inches (6.35 mm).
 - e. Set the **Back Lip** to 0.325 inches (8mm).
6. In the **Resources** pane, in the **Media** list, double-click **Press Sheet Size** to add it to the workspace.
7. In the **Stock** list, double-click the stock called **25in x 38in** (650mm x 1000mm) to add it to the workspace.
8. In the **Marks** list, double-click **Sample Group** to add it to the workspace.
9. In the **Products** pane, click the section, drag it to the workspace, and position it as needed on the sheet.
10. On the **Press Runs List** toolbar, right-click the **Duplicate Sheet** icon and select **Duplicate as Web**.
Note: In the **Products** pane, the product, part, and section show 32 pages and **Press Run 1** in the **Press Runs List** displays two webs. The icon beside **Press Run 1** has also changed to indicate it is a web press.
11. Save and print the job.