

Activity 1: Create a ganged job with an AutoGang preset

AutoGang presets

AutoGang presets apply specific settings and optimization priorities.

Marks will be added automatically by the Marks Rule that you created in [Module 4, Activity 4: Work with JDF jobs](#).

Creating an AutoGang preset

1. Select **Resources > AutoGang Presets**.
2. Click **[+]** to add a new preset.
The **AutoGang Setting** dialog box opens.
3. In the **AutoGang Preset** box, type a name for the preset.
In this case, type *My Company*.
4. In the **Media** list, select **PressSheetSize**.
5. In the **Stock** list, select **30 in x 40 in (A0)**.
6. In the left **Press Sheet Margins** box, change the value to 0.25 (6.35 mm). In the right **Press Sheet Margins** box, change the value to 0.175 (4.5 mm).
7. In the **Work Style** list, select **Sheetwise** if it isn't already selected.
8. In the **Step Direction** area, select **Horizontal**.
9. Ensure the **Allow Rotation** check box is not selected.
10. Click **OK**.
11. Click **Done**.

Creating an AutoGanged job

1. Switch to the **Press Runs** view.
2. In the **Media** list, double-click **Press Sheet Size**.
3. In the **Stock** list, double-click **30 in x 40 in (700 mm x 1000 mm)**.
4. Locate these files and drag them to the **Files** pane:
 - ChysisPostcard.pdf
 - Flyer2pg_Spa.pdf
 - OrchidBusinessCard3.pdf
5. Click the **AutoGang**  icon on the workspace toolbar, or select **Job > AutoGang**.
6. Choose to gang all three files by selecting the check boxes.
7. Enter the following quantities:
 - For ChysisPostcard.pdf: 1000
 - For Flyer2pg_Spa.pdf: 500
 - For OrchidBusinessCard3.pdf: 2500
8. Click **Gang**.
The ganged layout is automatically created. If you're happy with the layout, you can print it.
Or, you can use the **Step & Repeat** tool to add to the layout. You can redo the layout by changing or editing the preset that you used.

9. Save and print the job.