

ACM Cutting File Setup for Zund tables

The Zund Cut Center software requires the following workaround for using ACM cutting files generated in VPS+

1. Open the ACM file in the Zund software.

The file displays the following layers:

- **Register**—camera marks
- **Tool 1**—labels
- **Tool 2**—cut lines

2. In the **Tool 1** layer, set the cut method to **Draw**, for drawing the label.
3. In the **Tool 2** layer, set the cut method to **Thru-cut**, for cutting the plate.

The following layers should now be displayed:

- **Register** layer
- **Draw** layer
- **Thru-cut** layer

You can now label and cut the plate on the Zund cutting table.