

Scaling Set setup dialog boxes

Select **Resources > Web Growth Compensation Sets**, and if prompted, locate and open your compensation sets folder.

New

Click **Scaling Set** to add a new set.

Option	Description
Name	Maintain a clear, consistent approach to naming the scaling sets.
Number of ink units	Type the number of ink units in the target press.
Reference ink unit	Type the number of the ink unit that prints the reference ink against which all other units are scaled. In general, the last ink unit on the press is the reference unit.
Sheet width	Type the width of the web press sheet. This value appears next to the scaling set name in the Web Growth Compensation Sets dialog box, to make it easier to select a suitable set.

Copy

Select an existing set, and click **Copy**.

Option	Description
Name	Accept or edit the name of the scaling set copy.
Reference ink unit	Type the number of the ink unit that prints the reference ink. In general, the last ink unit on the press is the reference unit.
Number of ink units	Type the number of ink units in the target press.
Sheet width	Type the width of the web press sheet. This value appears next to the scaling set name in the Web Growth Compensation Sets dialog box, to make it easier to select a suitable set.

Edit

Select an existing set, and click **Edit**.

Option	Description
Name	Displays the name of the scaling set that you selected in the Web Growth Compensation Sets dialog box
Reference ink unit	Displays the ink unit number of the reference ink unit
Ink unit	Map the unit numbers (1 is the first unit) to scaling percentages. At press time, you can map the units to the colors in the job. The percentages remain mapped to the unit numbers.
Scaling	The reference ink unit is always scaled at 100 percent; define scaling percentages for the other ink units relative to the reference unit.