

Setting up the color separations

1. Select **File > Print**.
2. On the **General** tab in the Print dialog box, select **PDF Color Mapping** to activate the options on the **Color Separation** tab.
3. Click the **Color Separations** tab.
4. In the **Color** column lists, select the colors that will print on their own separations.
5. Ensure that all required spot colors are in the job's color list and, if needed, are defined with suitable process builds.
6. Specify how any spot colors are to print:
 - To print a spot color on its own separation, select the spot color's check box and its own color name in the color's **Output As** list. If the spot color is not yet on the list, you can add it.
 - To print a spot color with its process equivalents, select **Process Colors** in the color's **Output As** list and select the spot color's check box. The spot color is printed on CMYK separations according to its defined process build.
 - To print a spot color with a specific separation, select the process color separation in the spot color's **Output As** list.
 - To print all spot colors as their process equivalents, click **All Spots as Process**.
 - To reset all the spot colors to print separately when the output settings for the spot colors are varied, click **All Spots Separately**.
7. Change the **Overprint/Knockout** settings, if needed for any SSiCustomColor separations.
8. Change the **Line Screen** and **Screen Angle** settings, if needed.