

Configuring the default signature ID code

Define the default signature ID code that is applied to imported impositions. You can override the default settings in Workshop in the import process template.
Both Workshop and Administrator must be running when you configure signature ID codes.

1. From the **Tools** menu, select **Configure System**.
2. Click the **Signature ID Code** tab.
3. In the **Code Template** box, type the signature ID code in one line in one of the following formats:
 - %jobname<n>%imposition<n>%versionn<n>%signature<n>%numsections%
Each tag must be enclosed with %. For example, %numsections%.
<n> is the number of characters to include, starting from the beginning (left side) of the name or number. To include characters from the end (right side) of the name or number, add a minus sign before the number of characters, for example %jobname<-2>%.
 - %<n>+<m>%
This is a simple incrementing signature ID code that prints a number (n) on the first signature version and increments it by a specified number (m) for each subsequent version.
For example %0000+1% prints 0000 on the first signature and each subsequent signature version is incremented by 1.

Signature ID codes can be a mix of letters and numbers.

4. In the **Number of Sections per Signature** box, type the total number of sections in each signature.
For example, if you import an imposition with five signatures and signatures 2 and 5 each contains two sections, enter 1, 2, 1, 1, 2.
5. Click **OK**.

Examples

Description	Context	Signature ID codes (type the signature ID code in one line)	Number of Sections per Signature	Resulting codes

Simple incrementing number code (not available in 4.0.2.1 release)	Job name: 12345 # signatures: 2 # sections per signature: 1 Versions: 01: English 02: French	%00001+1%	1	English signature 1: 00001 English signature 2: 00002 French signature 1: 00003 French signature 2: 00004
Versioned Job	Job name: 12345 # signatures: 2 # sections per signature: 1 Versions: 01: English 02: French	%jobname<-2>% %Version<2>% %Signature<2>%	1	English signature 1: 450101 English signature 2: 450102 French signature 1: 450201 French signature 2: 450202
Multi-section job	Job name: 0027 Text Section # signatures: 5 (signature 3 contains 2 sections)	%jobname<-2>% %signature<2>% %numsections%	1,1,2,1,1	Signature 1: 27015 Signature 2: 27025 Signature 3: 27035 Signature 4: 27045 Signature 5: 27055
Pre-job (with multiple impositions)		%imposition<1>% %version<-2>% %signature<2>%	1	specific to the job (unique)