

# S&R tab

The **S&R** (Step and Repeat) tab lets you add new stations to the list.

To activate this tab, you must select a single pattern in the **Current Item** list of the **Input file** pane. For more information about the **Input file** pane, see [Input file pane](#).

The screenshot shows the S&R tab interface. At the top, there are four tabs: Station, Line, Die, and S&R (highlighted in yellow). Below the tabs is an 'Editing tools' section. It includes a 'Die size' field set to '0 x 0 mm'. There are two 'Offsets' input fields, both set to '0.00000 mm'. There are two 'Gaps' input fields, both set to '0.00000 mm'. There are two 'Repeats' input fields, both set to '1'. There is a 'Rotation' dropdown menu set to '0'. Below these fields are three buttons: 'Test', 'Add', and 'Remove'. At the bottom of the editing tools is a table with three columns: 'SR Name', 'Item Name', and 'StationCount'. The table is currently empty.

<b>Offsets</b>	Offsets of the first repeat pattern from the bottom-left corner of the sheet.
<b>Gaps</b>	Vertical and horizontal space between each repetition of the pattern. It can be negative for overlaps.
<b>Repeats</b>	Number of times the pattern is repeated vertically and horizontally.
<b>Rotatation</b>	Orientation of the pattern for the repeats: <b>0</b> (no rotation), <b>90</b> , <b>180</b> , or <b>270</b> .
<b>Test</b>	Show the results of the step-and-repeat settings in the <b>Preview</b> pane without adding them to the current item.
<b>Add</b>	Add the step-and-repeat settings to the current item.
<b>Remove</b>	Delete the step-and-repeat settings from the current item.