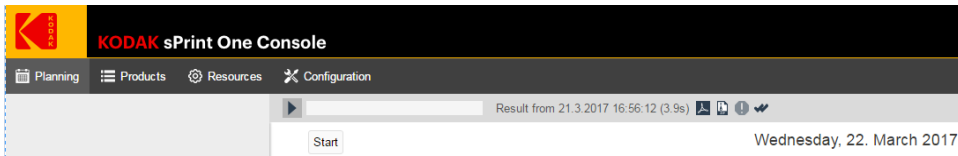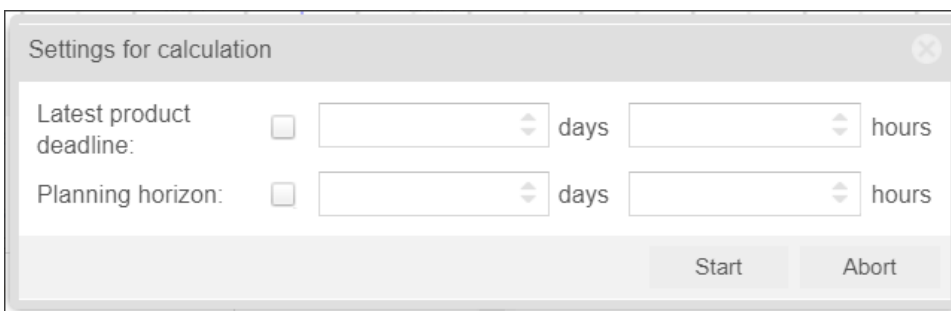# Performing calculations

1. When you finish defining the resources and the products, in the top bar of the Console, click the **Planning** tab.

2. To start the calculation, click the **Start** [▶ ...] button.
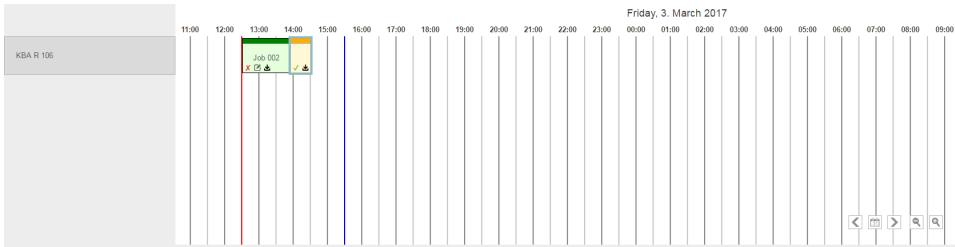

    The calculation process starts and takes a few seconds. When the calculation process is complete, the results are displayed in the **Planning table**.

3. To define different settings for the next calculation, click the three dots next to the arrow [▶ ...].

    The Settings for calculation window appears:

4. You can select which jobs will be included in the next calculation by selecting the following options:
    a. **Latest product deadline:** Use this option to split the product pool into two parts by defining a duration. For example, in the **hours** list, select 24. When you define this duration, the first products of the first group must be printed between the time the calculation has started and the next 24 hours (MUST-products). The second group of products can be printed later than that, after 24 hours (CAN-products).
    b. **Planning horizon:** Use this option to define a duration that limits the printing plan (result) that is being calculated to that duration. If, for example, the planning horizon is set to 8 hours, the calculation will produce a print plan that fills up press capacities for the next 8 hours, even if there are still more products in the pool.
    c. Click **Start**.

5. The result will most probably be something between one and three print jobs, each might be a gang form or a regular print form.

6. For more information about the forms, click the job.
7. In the **Printjob viewer**, at the lower-left side of the **Planning** tab, you can view information about the substrate, colors, quantity, costs, and efficiency.

Printjob viewer

Production data

Due-date:	
Substrate:	Withe Glossy
Weight:	135gsm
Format (W x H):	1000mm x 700mm
Colors:	4/8 (CMYK/CMYK + …)
Copies:	834
Workstyle:	Perfecting
Start:	13:56 (Mar 02 2017)
Duration:	36min 5s
Groups:	

Efficiency data

Area efficiency:	83%
Demand efficiency:	90%
Media efficiency:	78%
Total cost:	293.01 €

Approve

In addition, when you click a form, the **Products** list at the lower-right side of the **Planning** tab, displays only products that are part of that form, including information about their overage and number of ups.