

# Create a face-down ACM cutting file with a label

## Set the Cut Preferences

1. Set the **Cut** Preferences as shown:

? Unknown Attachment

2. Keep the default **Min Split Length**. The **Lesson 3** files are larger than 508 mm (20 in.).

## Create the layout

1. Open the **Lesson\_3.cta** file.  
Notice that this file has a Landscape view, which is why you set the **Camera mark location** to **Left/Right**.
2. Output the layout.

## View the results

1. View the HTML cut file.  
Notice that the separations larger than 508 mm (20 in.) were cut and the labels were written.
2. Preview the output 1-bit TIFF.