


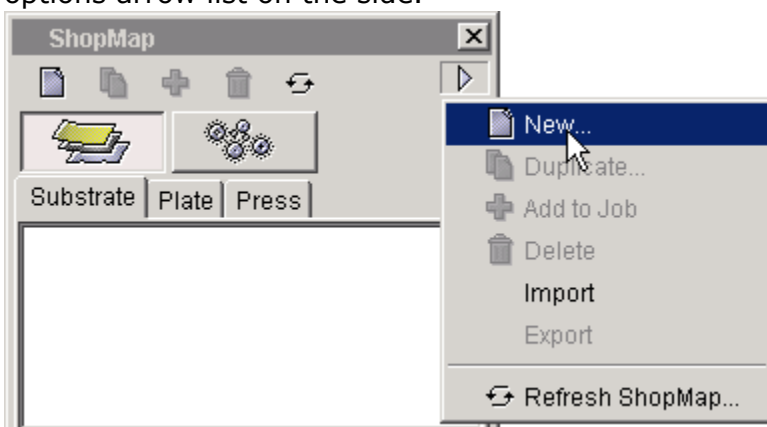
## Objectif 4 – Installer la palette de ShopMap avec tous les matériels et équipements nécessaires


To save time and work when completing the activities in this guide, prepare the **ShopMap** palette. The **ShopMap** palette stores information about all materials and equipment that are used when completing these activities.

The setups you create in this procedure are designed for the activities in this guide. As you are setting them up, think of the substrate sizes, plate dimensions, and press specifications that are commonly used in your shop so that you can enter your own information into the ShopMap when you complete this training in preparation for processing live jobs.

**Important:** If you are using the translated Pandora version in French, Spanish, German, or Italian, remember to use a comma (,) for fractional measurements instead of a period (.). For example, English = 456.7 French/Spanish/German/Italian = 456,7

1. If the **ShopMap** palette is not currently shown, select **Show ShopMap Palette** from the **Window** menu.
2. Click the **Materials** button  and select the **Substrate** tab.
3. Click the **New** icon button at the top of the **ShopMap** palette, or select **New** from the options arrow list on the side.



4. In the New Substrate dialog box, select either inches or millimeters, enter the following dimensions, and select **Create**.  
**Height:** 23 in. (584.2 mm)  
**Width:** 29 in. (736.6 mm)  
**Grain:** Long ()

**New Substrate**

Name:

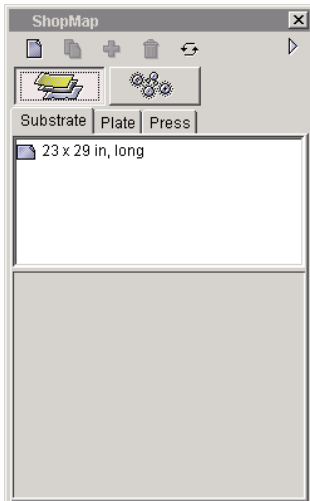
Units:

Height:





Width:

Grain: ☐ ☐ ☐

**Note:** If you do not type a **Name**, Pandora will automatically use the values you specified to create a name:



5. Using the same procedure, create four additional new substrate setups:

Step 1: Select <b>New</b> .	<i><b>second setup</b></i>	<i><b>third setup</b></i>	<i><b>fourth setup</b></i>	<i><b>fifth setup</b></i>
Step 2: Type a <b>Name</b>	optional	optional	optional	optional
Step 3: Select a value for <b>Units</b> .	inches/mm	inches/mm	inches/mm	inches/mm
Step 4: Type a value for <b>Height</b> .	25 in. (635 mm)	28 in. (711.2 mm)	29 in. (736.6 mm)	32 in. (812.8 mm)
Step 5: Type a value for <b>Width</b> .	34 in. (863.6 mm)	40 in. (1016 mm)	42 in. (1066 mm)	40 in. (1016 mm)
Step 6: Select a <b>Grain</b> .	Short 	Long 	Long 	Long 
Step 7: Click <b>Create</b> .				

6. Still in the **Materials** area, select the **Plate** tab.

7. Create four new plate setups:

Step 1: Select <b>New</b> , and select either inches or millimeters	<b>first setup</b>	<b>second setup</b>	<b>third setup</b>	<b>fourth setup</b>
Step 2: Type a <b>Name</b>	optional	optional	optional	optional
Step 3: Select a value for <b>Units</b> .	inches/mm	inches/mm	inches/mm	inches/mm
Step 4: Type a value for <b>Height</b> .	30 in. (762 mm)	30.312 in. (769.9 mm)	32 in. (812.8 mm)	34 in. (863.6 mm)
Step 5: Type a value for <b>Width</b> .	40 in. (1016 mm)	40.5 in. (1028.7 mm)	44 in. (1117.6 mm)	44 in. (1117.6 mm)
Step 6: Select a <b>Base</b> .	Metal	Metal	Metal	Metal
Step 7: Click <b>Create</b> .				

8. Still in the **Materials** area, select the **Press** tab.

9. Create three new press setups:

Step 1: Select <b>New</b> .	<b>first setup</b>	<b>second setup</b>	<b>third setup</b>
Step 2: Type a value for <b>Name</b> .	Press 1	Press 2	Press 3
Step 3: Select a value for <b>Units</b> .	inches/mm	inches/mm	inches/mm
Step 4: Type a value for <b>Setback</b> .	1 in. (25.4 mm)	.75 in. (19.1 mm)	1 in. (25.4 mm)
Step 5: Type a value for <b>Gripper</b> .	.75 in. (19.1 mm)	1.5 in. (38.1 mm)	1.25 in. (31.75 mm)
Step 6: Type a value for <b>Plate bend</b> .	1 in. (25.4 mm)	.75 in. (19.1 mm)	.75 in. (19.1 mm)
Step 7: Type a value for <b>First knife</b> .	1 in. (25.4 mm)	0 in. (0 mm)	0 in. (0 mm)
Step 8: Click <b>Create</b> .			

10. Close the **ShopMap** palette.