Create a signature booklet proof

Configure Output From Imposition Process Template for Signature Booklet Proof

1. Start the Prinergy Evo process template Editor.
2. Create a new output from imposition process template and save it in an **Output from Imposition** process template group. (If you do not have an output from imposition group, create one.) Assign the process template a new name that will identify its use for digital blueline output.
3. In the new process template, in the **Output To** list, select the appropriate output format for your print device. If you do not have a printer available, select **Virtual Proof** in the **Output To** list.
   For more information about connecting print devices, refer to the Prinergy Evo Installation Guide.
4. Expand the **Layout** section of the process template.
5. In the **Media** area, select options to suit your print device. If possible, select the following options for this activity:
   a. In the **Size** list, select **Cut Sheet**.
   b. In the **Max Height** area and **Max Width** areas, type the dimensions of the paper you use in your proofing device. Use a larger paper size than the trim size of your page, so that you will be able to see the imposition information associated with each page (crop marks, page marks, bleeds). If possible, use one of the following paper sizes:
      - US tabloid: 17-inch height, 11-inch width
      - A3: 420-mm height, 297-mm width
   c. If your output device supports duplexing, in the **Duplex** list, select **Turn**.
      Do not change duplex offset settings for this activity. You may use the **Shift Along** settings in this area to adjust for imprecise duplexing on your printer. You will have to perform tests to determine how much to shift the image in order to achieve optimal duplex backup.
6. In the **Placement** area, select the following options to place each page in the center of the available proofing media:
   a. In the **Orientation** list, select the check box adjacent to the $\boxed{\text{R}}$ icon.
   b. Select **Align Horizontally Center** and **Align Vertically Center**.
7. In the **Scaling** area, clear all settings.
   These settings may be suitable for some proofing output, but are not suitable for this activity.
8. In the **Marks** area, select the following options to determine what data (in addition to trim page content) will appear on the proof:
   a. Beside **Draw Trim and Bleed Marks**, select **Outside Content**.
   b. Leave the **Sheet Marks** box blank.
   c. Next to **Page Marks**, browse to this default page mark that is installed with Prinergy Evo: **[PgyEvoConfig]\MarkSets\PageMarks\B&W Proofers\Composite Proofs\PageMark-BW-Comp.pdf**.
   d. In the **Locate Page Marks Adjacent to** list, select **Bottom**.
   e. Beside **at Distance of**, type `0.5 inches` or `10 mm`.
   f. Beside **Locate Crop Mark of Length**, type `0.25 inch` or `3 mm`.
   g. Beside **at a Distance of**, type `0.125 inch` or `1.5 mm`.

9. In the **Signature Booklet** area, select the following options to determine how your digital blueline proof will print:
    a. Select **Enable Signature Booklet**.
    b. In the **Type** list, select **1up**.
        This will print one page per sheet.
    c. Do not change duplex offset settings for this activity.
10. Expand the **Processed File Preference** area.
11. If you will output this proof via a print device, select **Send Processed Files to** and type the device path. If you will output this proof to Prinergy Virtual Proofing System software, select **Send Processed Files to** and then select **Default Location**.
12. Save and close the output from imposition process template.

Submit a File for Signature Booklet Proof

1. Locate an output-ready imposition file—for example, `EvoITP_Fat.p0001_impo.jdf`, created in Activity 28.
2. Submit the imposition file to your new output from imposition process template.
3. Monitor processing in Process Viewer. When the process is finished, locate your completed proof.
    - If you sent the proof to a hard copy printer, collect the reader-order pages.
    - If you sent the proof to Prinergy Virtual Proofing System software, locate and open the files—for example, `EvoITP_Fat.p0001_impo.1A.1.VPS`.
4. Inspect your proof. Check that:
    - You can see crop marks correctly indicating the trim size.
        If not, check your settings in the **Signature Booklet** section of the **Layout** section in the output from imposition process template you created in the previous procedure.
    - Pages are correctly backed up in reader order.
        If not, you will have to change your imposition template in Preps or change the run list order in Prinergy Evo. You will have to create a new imposition file and submit it to the output from imposition process template again.
    - Crop marks for each pair of backed up pages are correctly backed up.
        If not, adjust **Duplex Offsets** settings in the **Signature Booklet** area of the **Layout** section in your new output from imposition process template. These settings allow you to shift the pages only during proofing, without affecting the imposition. If you are concerned about an inaccurate match between the front and back of your imposition proof, check in Prinergy Virtual Proofing System software.
    - Page marks print correctly.
    - Page content is accurate.