

S&R tab

The **S&R** (Step and Repeat) tab lets you add new stations to the list.

To activate this tab, you must select a single pattern in the **Current Item** list of the **Input file** pane. For more information about the **Input file** pane, see [Input file pane](#).

The screenshot shows the S&R tab interface. At the top, there are four tabs: Station, Line, Die, and S&R (highlighted in yellow). Below the tabs is the 'Editing tools' section. It includes a 'Die size' field set to '0 x 0 mm'. There are two 'Offsets' fields, each with a value of '0.00000' and a unit of 'mm'. There are two 'Gaps' fields, each with a value of '0.00000' and a unit of 'mm'. There are two 'Repeats' fields, each with a value of '1'. There is a 'Rotation' field with a value of '0' and a dropdown arrow. Below these fields are three buttons: 'Test', 'Add', and 'Remove'. At the bottom of the editing tools is a table with three columns: 'SR Name', 'Item Name', and 'StationCount'. The table is currently empty.

Offsets	Offsets of the first repeat pattern from the bottom-left corner of the sheet.
Gaps	Vertical and horizontal space between each repetition of the pattern. It can be negative for overlaps.
Repeats	Number of times the pattern is repeated vertically and horizontally.
Rotation	Orientation of the pattern for the repeats: 0 (no rotation), 90 , 180 , or 270 .
Test	Show the results of the step-and-repeat settings in the Preview pane without adding them to the current item.
Add	Add the step-and-repeat settings to the current item.
Remove	Delete the step-and-repeat settings from the current item.